# 200kW Chiller

Cooling only, Heat pump and Low Temperature models



# Operating Instructions & Safety Guide



0800 211 611 andrews-sykes.com

## **General Safety**

- This equipment should only be used by a competent person who has read and understood these instructions.
- Check condition of equipment before use. If unit is showing any signs of damage contact your supplier immediately.
- Never operate this equipment if you are ill, feeling tired
- or under the influence of alcohol or drugs.
- Keep all vents and grills clear of obstructions.
- Keep children and animals away from electric powered equipment. Never leave them alone when the unit is in use.
- Make sure equipment is isolated from the power supply and disconnected after use

### **Electrical Safety**

- This unit operates on a 415 volt 125amp hard wired power supply. Recommended fuse or circuit breaker rating at customers supply would be 160amps per phase
- Always inspect power cables for damage before connecting into power supply.
- DO NOT USE IF ANY DAMAGE IS FOUND.
- Ensure cables are installed correctly to prevent hazards.

  Cables must be fulled laid out and not coiled up when in use
- Cables must not be laid in wet or damp areas.
- Do not attempt to move the equipment while operating.

### Getting started and operation

Position equipment on level ground.

Position away from any possible flammable materials.

Do not use within any zoned or hazardous areas.

Do not position chiller inside of any building or temporary structure

Keep at least 1 meter of clearance around the chiller and don't restrict the air flow around the chiller

If you require the leaving water temperature to be lower then 7 degrees Celsius then glycol mixture must be used.

Fig 1
Power cable required is 415 volt 125amp 5 core cable. 32mm2 cable minimum cable size for 50 meter cable run.



**Fig 2 :** Connect the flow and return pipework below. 3" Bauer



Fig 2: Return connection on the Left with in line strainer. Flow connection on the right

Fig 5 : Control panel



Fig 5: Carel 4 button controller Red switch position 0 Cooling selection Red switch position 1 Heating selection

**Fig 3:**Buffer tank to be used to fill the chiller with water and purge the system of Air



Fig 6:



Fig 4:

When the electrical supply is connected and turned on then the phase rotation must be checked inside the electrical panel. Green on light indicates correct phase rotation.



**Fig 4:** If phase rotation is incorrect then the controller will not light up and the unit will not work

Fig 6:

Normal running conditions will have the flow and return temperatures displayed on the controller and the condensing fan motors on top of unit will only run when the unit needs to remove the heat from the condensing coils